What is claimed is:

5

10

15

Low transmittance glass composed of soda-lime-silica glass,
 wherein said soda-lime-silica glass includes 0.001 to 2
wt.% Li<sub>2</sub>O and, as colorant, 0.7 to 2.2 wt.% total iron oxide expressed as Fe<sub>2</sub>O<sub>3</sub> (T-Fe<sub>2</sub>O<sub>3</sub>); and

wherein said glass has visible light transmittance (YA) of not greater than 65%, measured by using the CIE illuminant A, total solar radiation transmittance (TG) of not greater than 60%, and ultraviolet transmittance (Tuv) defined by ISO 9050 of not greater than 25%, when said glass has a thickness between 2.1 mm and 6 mm.

- 2. Low transmittance glass as claimed in claim 1, wherein  $\text{Li}_2\text{O}$  is contained in an amount of less than 2 wt.%.
- 3. Low transmittance glass as claimed in claim 1, wherein  $\rm Li_2O$  is contained in an amount of 0.05 to 0.5 wt.%.
- 4. Low transmittance glass as claimed in claim 1, wherein said low transmittance glass includes FeO expressed as  $Fe_2O_3$  in an amount of 20 to 50% of  $T-Fe_2O_3$ .
- 5. Low transmittance glass as claimed in claim 1, wherein said low transmittance glass has base glass composition consisting 25 essentially of:

65 to 80 wt.% SiO<sub>2</sub>;

0 to 5 wt.% Al<sub>2</sub>O<sub>3</sub>;

0 to 10 wt.% MqO;

- 5 to 15 wt.% CaO wherein a total amount of MgO and CaO is 5 to 15 wt.%; 10 to 20 wt.%  $Na_2O$ ;
- 0 to 5 wt.%  $K_2\text{O}$  wherein a total amount of  $Na_2\text{O}$  and  $K_2\text{O}$  is 10 to 20 wt.%; and
- 5 0 to 5 wt.%  $B_2O_3$ .
  - 6. Low transmittance glass as claimed in claim 1, wherein said low transmittance glass includes at least one selected from the group consisting of Se, CoO,  $Cr_2O_3$  and NiO as colorant.

10

- 7. Low transmittance glass as claimed in claim 6, wherein said low transmittance glass includes 0.0001 to 0.1 wt.% Se.
- 8. Low transmittance glass as claimed in claim 6, wherein said low transmittance glass includes 0.0001 to 0.1 wt.% CoO.
  - 9. Low transmittance glass as claimed in claim 6, wherein said low transmittance glass includes 0.001 to 2 wt.%  $Cr_2O_3$ .
- 20 10. Low transmittance glass as claimed in claim 6, wherein said low transmittance glass includes 0.001 to 2 wt.% NiO.
- 11. Low transmittance glass as claimed in claim 1, wherein said low transmittance glass includes at least one selected from the group consisting of  $TiO_2$ ,  $CeO_2$ ,  $MoO_3$ ,  $V_2O_5$  and  $La_2O_3$  as colorant in an amount of 0.0001 to 1 wt.%.
  - 12. Low transmittance glass as claimed in claim 1, wherein said low transmittance glass has visible light transmittance (YA) of

5 to 65%, measured by using the CIE illuminant A, total solar radiation transmittance (TG) of not greater than 50%, and ultraviolet transmittance (Tuv) defined by ISO 9050 not greater than 20%, when said glass has a thickness between 2.1 mm and 6 mm.